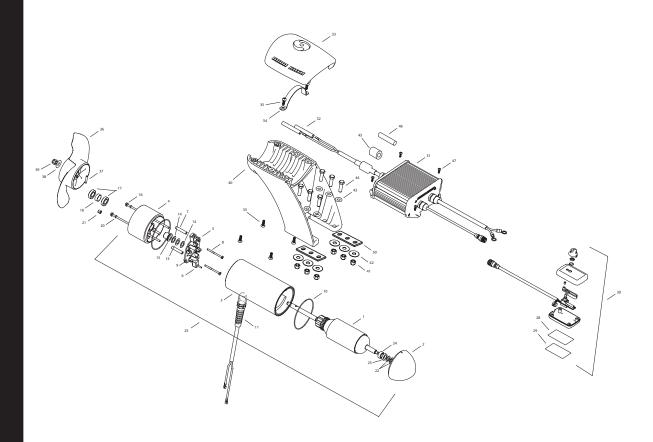
EM 80 24V Single

This page provides MinnKota® WEEE compliance disassembly instructions. For more information about where you should dispose of your waste equipment for recycling and recovery and/or your European Union member state requirements, please contact your dealer or distributor from which your product was purchased.

Tools required but not limited to: Flat Head screw driver, Phillips screw driver, Socket set, Pliers, wire Cutters..



In the U.S.A., replacement parts may be ordered directly from MINN KOTA Parts Dept., 121 Power Drive, P.O.Box 8129, Mankato, Minnesota 56002-8129. In Canada, parts may be ordered from any of the Canadian Authorized Service Centers shown on the enclosed list. Be sure to provide the MODEL and SERNAL numbers of your motor when ordering parts. Please use the correct part numbers from the parts list. Payment for any parts ordered from the MINN KOTA parts department, may be by cash, personal check, Discover Card, MasterCard or VISA. To order, call 1-800-227-6433 or FAX 1-800-527-4464.

1 2 3 4 5 6 7 8 9 10	2-100-234 421-276 2-200-161 2-300-149 2-600-234 188-094 973-025 830-027 975-041 701-043 2772917	ARMATURE 24V 4.0 PLAIN END CENTER HOUSING ASSEMBLY BRUSH END HOUSING (CONTAINS 4-9) BRUSH PLATE ASSEMBLY (CONTAINS 5, 6, 9) BRUSH SPACER - BRUSH PLATE SCREW #10-32 X 2 SLF THREAD BRUSH SPRING O-RING [2 EA] LEADWIRE ASSEMBLY
13 14 15 16 17 18	990-051 990-052 144-017 830-094 880-025 725-095	WASHER STEEL WASHER NYLATRON FLANGE BEARING THRU-BOLT 12-24 X 10.31 SEAL [2 EA] PAPER TUBE
20 21 22 23 24 25 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 50 50 50 50 50 50 50 50 50 50 50 50 50	701-009 836-001 992-010 990-045 140-010 2396233 9950953 9950950 2990241 2390241 2380210 2383810 2383418 1378132 2331160 2262658 2091701 2093101 2381940 2383122 2381728	O-RING THRUBOLT ALUMINUM PLUG SPRING WASHER [2 EA] THRUST SPACER BALL BEARING MOTOR ASSY 24V 4.0 80# VELCRO 1.5 X 2.0 LOOP VELCRO 1.5 X 2.0 HOOK HAND CONTROLER CONTROL MODULE SHRINK TUBE [2 EA] TOP CAP STRAP, EM SCREW 1/4-20 SELF TAPPING [6 EA] PROP KIT PROPELLER DRIVE PIN WASHER, PROP LARGE NUT, PROP LOWER BRACKET NUT 3/8-16 NYLOCK [6EA] WASHER FENDER 3/8 X 1 1/4 OD [3 EA] WASHER FENDER 3/8 X 1 1/4 OD [3 EA] WASHER 3/8 [3 EA] SCREW 3/8 X 1 1/4 [6EA] FERRITE BEAD (EUROPEAN MOTORS ONLY) HEATSHRINK (EUROPEAN MOTORS ONLY) SCREW #12 X 5/8 [4 EA] INSULATOR PAD, EM BAG ASSY (CONTAINS 38-41,32,28,29,47, 50, & TIE WRAPS)

^{*} This item is part of an assembly. This item cannot be sold separately due to machining and /or assembly that is required.